

U-HAUL CUSTOM HITCH PROGRAM HITCH INSTALLATION INSTRUCTIONS

HITCH # 25951

VEHICLE: 2016-2020 ALFA ROMEO GIULIA	Pg. 1 of 2
CLASS 1 (MAX. GROSS 1,500 LBS. / MAX. TONGUE 150 LBS.)	#-- Aprox. Weight:20-lbs Install Time:90min

***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

**WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.

Note: Keep track of where each fastener is removed from for reinstallation.

1. Remove the Lower Body Splash Shield by remove (6) screws, (4) shoulder bolts, and (3) nuts,
2. Remove the right and left tail light.
 - a) Right side turn lock screws to open panel and remove door.
 - b) Left side remove push pin retainer, and move weather strip to expose edge of panel.
 - c) Remove tail light spring fastener (1) each side.
 - d) Pull light to the rear to disengage clips.
 - e) Disconnect wiring harness.
3. Remove (6) shoulder bolts, (8) screws, and (2) shoulder bolts at the tips of the bumper cover at each wheel wells.
4. Remove Rear Bumper Cover by releasing the side and middle retaining clips, and disconnect the electrical connector.
5. Remove the Rear Bumper Beam (3) nuts each side.
6. Pull back the lower corner of the plastic cover to gain access to inside of frame.
7. Lower the exhaust
8. Install the right and left hitch bracket using existing holes, and (2) ~-1-1/2" screws, (2) large flat washers, inside of frame (2) small flat washers, and (2) nuts per side.
9. Use hitch bracket as a template drill 17 /32 holes (2) per side.
10. Raise hitch assemble into position and centered. Install (2) ~-1-1/2" screws, (4) washers, and (2) nuts per side.
11. Torque all 1/2" hardware to 75 ft-lbs

13. Mark drill, and cut Rear Bumper Cover.

2.Measure up from the bottom of the bumper cover following the couture of the plastic 6" and 1 0" this will be the top and bottom of the cut.

4.Measure 1-1/2" to each side of center line.

Note: The cut out will measure 3" wide and 4" tall.

c) Use a 1" step drill to radius the corners of the cut out.

14. Reinstall Rear Bumper Cover, Lower Body Splash Shield, and Tail Light.

Give these instructions to your hitch customer.

HITCH MAINTENANCE

Inspect periodically to ensure that fasteners remain tight, and that the hitch and vehicle structure is intact and free of rust/corrosion or evidence of structural failure. If you have questions or comments regarding this custom hitch, call the **U-Haul Technical Center at 1-800-223-6218.**

HARDWARE PACKAGE

Quantity	Description	
12	WASHER, FLAT 1/2 HARDENED	(20080-035)
4	WASHER, FLAT% HARDENED SPECIAL	(20080-085)
8	SCREW, CAP %-13 HEX X 1-1/2	(21112-019)
8	NUT, HEX LOCK 1/2-13	(21183-014)

12. Reinstall plastic cover, rear bumper beam, and exhaust.