13. Mark drill, and cut Rear Bumper Cover.

1. Measure up from the bottom of the bumper cover following the couture of the plastic 6" and 1 O" this will be the top and bottom of the cut.
2. Measure 1-1/2" to each side of center line.

Note: The cut out will measure 3" wide and 4" tall.

c) Use a 1" step drill to radius the corners of the cut out.

14. Reinstall Rear Bumper Cover, Lower Body Splash Shield, and Tail Light.

Give these instructions to your hitch customer.

**HITCH MAINTENANCE**

Inspect periodically to ensure that fasteners remain tight, and that the hitch and vehicle structure is intact and free of rust/corrosion or evidence of structural failure. If you have questions or comments regarding this custom hitch, call the **U-Haul Technical Center at 1-800-223-6218.**

|  |  |  |
| --- | --- | --- |
| **Quantity** | **Description** |  |
| 12 | WASHER, FLAT 1/2 HARDENED | (20080-035) |
| 4 | WASHER, FLAT% HARDENED SPECIAL | (20080-085) |
| 8 | SCREW, CAP %-13 HEX X 1-1/2 | (21112-019) |
| 8 | NUT, HEX LOCK 1/2-13 | (21183-014) |

**H.A .. RDW** *s:* **i\RE P ACKA.GE**